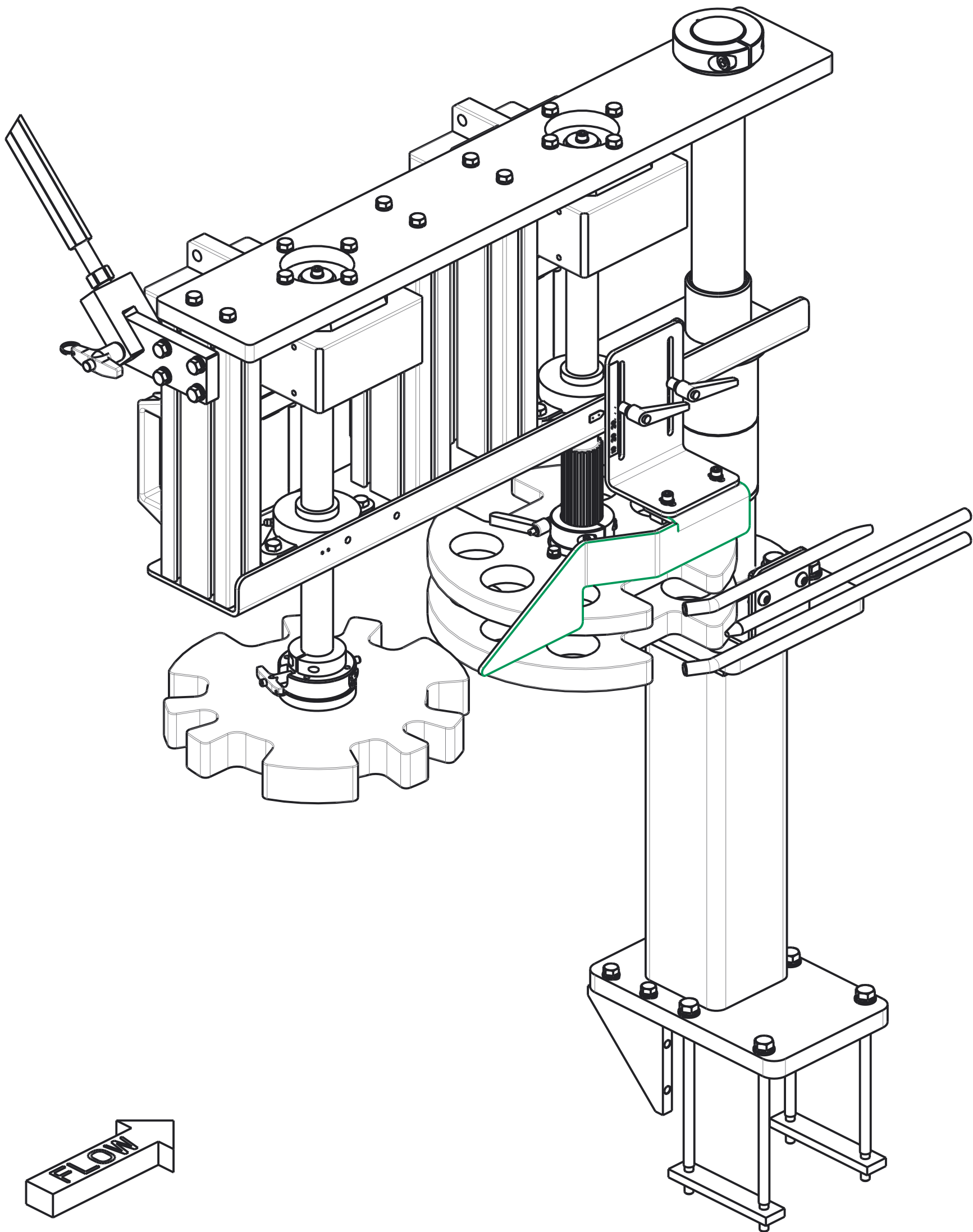
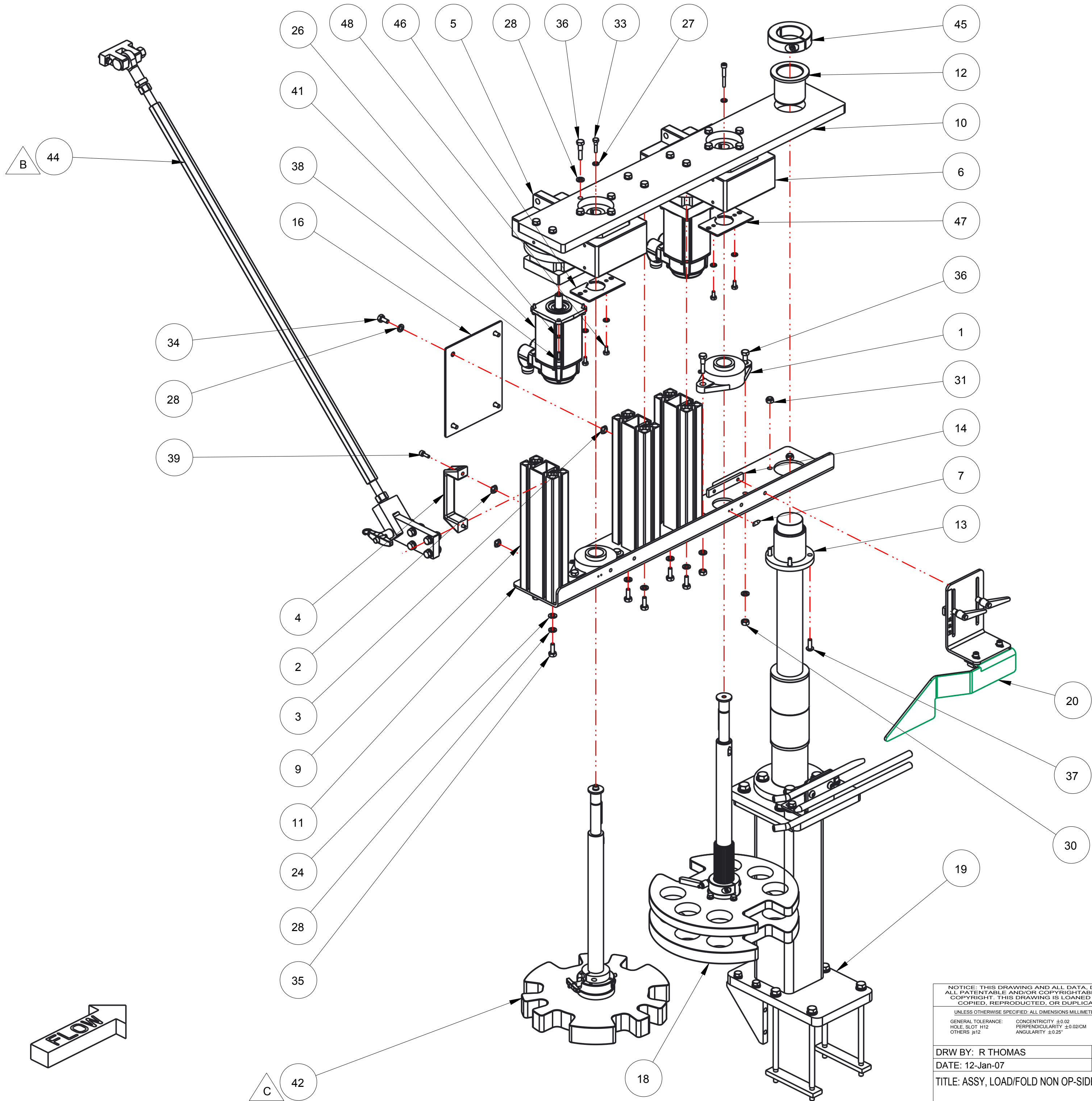




ITEM	QTY	DESCRIPTION	PART NUMBER
1	2	FLANGE BEARING, SFT-206	09-032152-0505-0
2	2	SQUARE NUT, M6, MINITEC	09-038063-6000-0
3	4	SQUARE NUT, M8, MINITEC	09-038064-6000-0
4	1	HANDLE	U5001917P
5	1	REDUCER, F102AN_0460_MT10	U5006471P
6	1	REDUCER, F102AN_0185_MT10	U5008238P
7	1	POINTER, 20mm STEEL	U5008402P
9	3	PROFILE, VERTICAL SUPPORT	U5009089M
10	1	PLATE, MOTOR MOUNT, NON-OP SIDE	U5009119M
11	1	PLATE, BEARING MOUNT, NON-OP SIDE	U5009121M
12	1	BEARING, FLANGED SLEEVE 50MM ID X 60MM LG BRONZE	U5009124P
13	1	BEARING, FLANGED SLEEVE 50MM ID X 70MM LG BRONZE	U5009125P
14	1	STRIP NUT, M6x1 65mm SPACING	U5009128P
16	1	SHEAR PLATE, L/F DOOR	U5009148P
18	1	ASSY, FLAP FOLDING WHEEL SHAFT, LH	U5009192S
19	1	ASSY, PIVOT BASE, OP. SIDE, MD	U5009193M
20	1	ASSY, GUIDE, NON-OP. SIDE, LOAD/FOLD, RH	U5009199M
24	2	EXP" M8 METRIC FLAT WASHER (STN STL)	U6002509P_EXP
26	8	EXP" M5 STD SPRING LOCK WASHER (STN STL)	U6002562P_EXP
27	5	EXP" M6 STD SPRING LOCK WASHER (STN STL)	U6002563P_EXP
28	28	EXP" M8 STD SPRING LOCK WASHER (STN STL)	U6002564P_EXP
30	4	EXP" HEX NUT, M8X1.25 (STN STL)	U6002618P_EXP
31	4	"EXP" HEX LOCK NUT, M8X1.25 (STN STL)	U6002679P_EXP
33	1	"EXP" HEX BOLT, M6X1 x 25 LG (STN STL)	U6002742P_EXP
34	4	"EXP" HEX BOLT, M8X1.25 x 16 LG, FULLY THREADED (STN STL)	U6002762P_EXP
35	6	"EXP" HEX BOLT, M8X1.25 x 20 LG, FULLY THREADED (STN STL)	U6002763P_EXP
36	18	"EXP" HEX BOLT, M8X1.25 x 35 LG (STN STL)	U6002766P_EXP
37	4	EXP" SOCKET BUTTON HEAD SCREW, M8X1.25 x 20.0 LG	U6002874P_EXP
38	8	"EXP" SOCKET HEAD CAP SCREW, M5X0.8 x 16.0 LG (STN STL)	U6003042P_EXP
39	2	"EXP" SOCKET HEAD CAP SCREW, M6X1 x 16.0 LG (STN STL)	U6003060P_EXP
41	2	SERVOMOTOR, MSK, 1.7Nm (REF. ONLY)	U5009081P_REF
42	1	ASSY, LOADING WHEEL SHAFT, NON OP. SIDE	U5009191M
44	1	ASSY, NON-OP L/F DOOR LOCK	U5012073M
45	1	CLAMP COLLAR, SINGLE SPLIT, 50MM, AL	U5007635P
46	1	PLATE, LOAD WHEEL HOMING TARGET	U5015285M
47	1	PLATE, FOLD WHEEL HOMING TARGET	U5015333M
48	4	"EXP" HEX BOLT, M6X1 x 12 LG, FULLY THREADED (STN STL)	U6002739P_EXP

E	1) CHG QTY ITEM 26 WAS (12) 2) CHG QTY ITEM 27 WAS (2) 3) CHG QTY ITEM 33 WAS (2) 4) ADDED ITEM'S 45 THRU 48 SEE ECN002205	RT		NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.											
		3/16/09		UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING					METRIC		MATERIAL: SEE BOM				
D	1) RE-ARRANGE ITEM 1 MOUNTING SURFACE 2) CHG QTY ON ITEM 24 WAS "6" SEE ECN002160	RT		GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)				FINISH: *			
C	42 WAS U5009191_REF, ECN2133	JWC		DRW BY: R THOMAS				CHK'D :				ENGR. BY : RTP			
B	ITEM 21 WAS U500941P WAS DEL. ITEM 22 WAS U5009413P WAS DEL. ITEM 25 WAS M4 LW WAS DEL. ITEM 40 WAS M4 BH WAS DEL. ITEM 43 WAS M12 SHCS WAS DEL. ITEM 26 QTY WAS 14, ITEM 32 QTY WAS 6, ITEM 44 WAS ADDED, NO ECN REQD.	MF		DATE: 12-Jan-07				DATE :				DATE :			
A	ADDED ITEM 43 PER ECN 001626	PEB		TITLE: ASSY, LOAD/FOLD NON OP-SIDE, RHM 2x2										MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
REV.	DESCRIPTION	BY	CHK'D	1/4		-		C		U5009102M		E	1/2		
		DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°					REV	SHEETS		



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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING											
GENERAL TOLERANCE: HOLE, SLOT ± 0.12 OTHERS ± 0.12		CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$				MATERIAL: SEE BOM FINISH: -			
DRW BY: R THOMAS				CHK'D :		ENGR. BY : M FLAGG					
DATE: 12-Jan-07				DATE :		DATE :					
TITLE: ASSY, LOAD/FOLD NON OP-SIDE, RHM 2x2						MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE					
3/16 SCALE		- MATERIAL CODE		C DRW. SIZE		U5009102M DRW. N°		E REV		2/2 SHEETS	